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#### PATENT SPECIFICATION



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#### PROVISIONAL SPECIFICATION

#### Improvements relating to Spring Closing Devices and Check Mechanism for Doors

We, WILLIAM NEWMAN AND SONS LIMITED, a Company registered under the laws of Great Britain, and Stewart Adolphus Rollason, British Subject, 5 both of 268. Hospital Street, Birmingham. 19, do hereby declare the nature of this invention to be as follows:—

This invention relates to doors, either of the double action or single action type, 10 and of that kind which are provided with spring means for automatically closing the same, and also with a fluid check device for delaying or retarding the closing action.

The object of the invention is to provide simple and efficient door closing and checking mechanism, wherein the check device acts quite independently of the spring and directly controls the closing

20 movement of the door.

[Price 1/-]

The invention consists in the provision of door closing and checking mechanism comprising a double cam member, one cam co-operating with a spring to effect 25 the closing of the door, and the other cam acting upon a separate fluid check device which controls the closing movement of the door independently of the spring. The double cam device, which may form part 30 of the door pivot, may be fixed, the spring and the check device (which latter may consist of a piston moving within an oil-, containing cylinder) being carried by the door and moving relatively to the cams 35 when the door is opened to cause the spring to be compressed and the oil to enter beneath the piston, the spring co-operating with the respective cam to close the door immediately it is released and 40 the oil being then caused to pass through a restricted aperture to delay or retard the closing movement. The spring and check device may be disposed in planes at rightangles to one another, the spring being 45 arranged horizontally and acting through rollers against the vertical face of a lower cam, and the check being disposed vertically and resting upon an upwardly-projecting top cam member. For double act-50 ing doors each cam member may have two faces one or other of which becomes onerative according to the direction of opening of the door.

Thus, in carrying out the invention, as described in connection with a double 55 acting swing door adapted to turn about vertical pivot-pins, the lower inner corner of the door is fitted with an L-shaped metal shoe comprising vertical and horizontal channel portions, and this shoe 60 forms a housing both for a spring for automatically closing the door and also for a fluid check device which delays or retards the closing movement. The fluid check device is separate from the spring 65 and is housed within the vertical arm of the shoe, whilst the spring, which is of the coiled compression type, is located within the horizontal arm of the said shoe, and both the check device and the spring are 70 controlled by cams disposed at the corner of the shoe and rigidly carried by a vertical pivot-pin, the latter having a square lower end and being fixed against rotation by a suitable floor plate or socket. The 75 two cams and the vertical pivot-pin are formed as a single rigid unit, the one cam being disposed below the other, the lower of the two cams being arranged to control the spring and comprising a substantially 80 drum-shaped eccentric boss cut away at one side to provide a substantially flat or slightly recessed surface. which is opposed to the spring when the door is in a closed position, each end of the said flat portion 85 merging into an eccentrically curved vertical cam face. The spring is arranged horizontally within the horizontal arm of the shoe, its one end bearing against a rigid adjustable abutment in the said 90 arm, whilst its other end bears against a movable plate or cap carrying a pair of horizontally-spaced rollers which engage the lower cam member, normally fitting against the flat part of the latter, one or 95 other of the rollers, however, moving over one or other of the two curved cam faces of the said lower cam member, and so compressing the spring, according to the direction in which the door is opened.

The upper of the two cam members consists of a horizontal disc integral with or fixed to the lower cam and disposed immediately beneath the fluid check device

in the vertical arm of the shoe, the top face of the said upper cam comprising two curved surfaces, extending upwardly from a substantially flat portion and providing 5 a V-sectioned upstanding rib or peak radial to the centre of the pivot-pin. The two cam surfaces of the said upper cam are adapted to be engaged by a roller upon the underside of the cylinder of the check-10 device, the roller resting upon the peak of the cam when the door is closed and moving down over either cam surface when the door is opened, according to the direction of the opening. The cylinder 15 of the check device is externally of a square section, so that it fits between the sides of the vertical arm of the shoe and is prevented from turning, being, how-ever, capable of sliding freely between the 20 said sides in a vertical direction. The said cylinder, which is partly filled with oil, houses a closely fitting piston carried by a rod passing up through the upper end of the cylinder, the said upper end of 25 the latter being screwthreaded and fitted with a gland cap which extends around and forms a guide for the projecting piston stem. The upper end of the piston stem terminates in a disc or head which is kept 30 pressed up against an adjustable abutment by a spring surrounding the piston stem, the top of the spring bearing against the said head and the lower end of the spring engaging the aforesaid gland cap 35 of the cylinder. The arrangement is such that the opening and closing of the door causes the roller at the lower end of the cylinder (which moves with the door) to travel over one of the cam surfaces, the 40 cylinder being thus raised and lowered and causing a relative movement of the piston, since the piston stem is always maintained by the spring up against the abutment. The piston is provided with a 45 one-way ball valve which allows oil to pass freely from the top of the piston to the underside of the latter, as the cylinder moves down, and the piston moves (in a relative sense) to the top of the cylinder; 50 whilst when the cylinder moves upwards and the piston passes back to the lower part of the cylinder, the oil is caused to be forced through a restricted aperture in the piston, thus giving a retarding action. When the door is closed the spring is inactive, the roller of the spring engaging the flat part of the lower cam, whilst the cylinder of the check device is supported by its roller upon the peak of the upper 60 cam. When the door is opened in either direction the spring and check device turn with the door, and the roller of the spring rides over one of the curved eccentric faces of the lower cam. so that the spring 65 is compressed. At the same time, the

roller of the check device rides down from the peak of the upper cam, so that the check cylinder is lowered relatively to the piston which remains stationary. The oil, therefore, passes to the underside of the 70 piston through the one-way valve. When the door is released the spring expands, the roller of the spring co-operating with the lower cam, so that the door is automatically closed. During this closing moveally closed. During this closing move- 75 ment the cylinder roller is caused to ride up towards the peak of the top cam, thus raising the cylinder, and causing the pis-ton to pass towards the lower end of the the oil below the piston being expelled, as stated, through the restricted aperture, thus retarding the closing of the door. The size of the restricted aperture may be gradually lessened by a tapering pin or needle carried by the bottom of the 85 piston, so that the retarding action is gradually increased as the door. as approaches its closed position. A relief valve, consisting of a spring-pressed ball, may be provided in the piston and which 90 opens only if undue pressure is used to close the door, thereby preventing damage to the mechanism.

When the door is opened and closed in the opposite direction the rollers of the 95 check device and spring ride over the other faces of their respective cams, the action during the opening and closing being the same as above described. In either case the action of the check device is quite 100 separate from that of the spring. The top abutment for the piston stem may screw into a plate extending between the sides of the shoe, and by adjusting the abutment the relative positions of the piston 10: and cylinder at any instant during the closing of the door may be varied, thus varying the extent of the closing of the restricted aperture by the taper pin and the extent of the retarding action.

Instead of the mechanism being disposed at the bottom corner of the door it may be housed within a shoe fitting over the top inner corner of the door, the arrangement, so far as the double cam 11: member and the check device is concerned, being inverted. Thus, the double cam member, shaped as previously described, is formed as a part of the top pivot, the cam for operating the check being, in 120 this case at the bottom, with the peak of the cam presented downwards and engaging a roller on the upper end of the piston stem, instead of on the cylinder. latter, on the other hand, rests on an ad- 12! justable abutment, so that the height of the cylinder and the extent to which the restricted orifice may be engaged by the taper pin, may be varied. When the door is opened the roller on the piston stem 130

110

rides up the cam surface, the piston being moved up within the cylinder by a spring surrounding the piston stem, the oil then entering below the piston, the movement being reversed when the door is being closed by the spring, so that the oil is forced through the restricted orifice. The spring is housed in the top horizontal arm of the shoe, and is controlled by a cam as previously described.

The invention may be applied to single

The invention may be applied to single action doors, that is to doors opening in one direction only, in the same way, the mechanism being arranged either at the 15 top or bottom inner corner of the door, the sole difference being that each cam member would be provided with a single cam face only. The pivot pin by which the cams are carried may, however, be offset from the vertical central plane of the door, the shoe being shaped accordingly.

The top of the oil cylinder of the check device may be closed by a gland nut 25 screwing into the cylinder and comprising an externally-threaded cup-shaped part, the bottom of the cup having a central circular hole for engaging closely around the stem of the piston, the said piston stem also passing through a packing disc 30 of leather or other material in the upper part of the cup. This packing disc may be supported by a plate resting on an annular internal shoulder near the top of the cup member, which also carries a top pressure plate for screwing down on to, and compressing, the packing material. The bottom of the cup is spaced vertically from the packing material and is formed with drainage holes, the arrangement 40 being such that any oil which finds its way past the bottom of the cup member is intercepted by the packing and flows back into the cylinder through the drainage holes.

Doted this 19th day of February, 1938.
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#### COMPLETE SPECIFICATION

#### Improvements relating to Spring Closing Devices and Check Mechanism for Doors

We, WILLIAM NEWMAN AND SONS LIMITED, a Company registered under the laws of Great Britain, and Stewart Adolphus Rollason, British Subject, 50 both of 268, Hospital Street, Birmingham, 19, do hereby declare the nature of this invention and in what manner the same is to be performed, to be particularly described and ascertained in and by the 55 following statement:—

This invention relates to doors, either of the double action or single action type, and of that kind which are provided with spring means for automatically closing 60 the same, and also with a fluid check device for delaying or retarding the closing action.

The object of the invention is to provide simple and efficient door closing and 65 checking mechanism, wherein the check device acts quite independently of the spring and directly controls the closing movement of the door.

According to the invention, door closing and checking mechanism comprises a shoe or casing adapted to be mounted upon a door, a double cam member mounted within the shoe or casing and adapted to be held stationary relatively to the floor or door frame, a closing spring or springs mounted upon or within the shoe or casing so as to move with the door and cooperating with one cam of the double cam

member, and a fluid check device mounted upon or in the shoe or casing and co-80 operating with the other cam of the double cam member in order to be rendered operative, during the opening of the door, for checking the closing movement of the door under the influence 85

of the spring or springs. The double cam may comprise a face presented operating face, and a peripheral cam having an operating periphery 90 which is presented laterally. The two cam with an upwardly or downwardly cams are fixed to or formed integral with, common spindle adapted to form a stationary pivot about which the door may turn. The door closing spring or springs 95 and the check device may conveniently be disposed at right-angles to one another. The peripheral cam may be arranged to act upon the door closing spring or springs, so that the latter is compressed 100 when the door is opened, while the face cam acts on the check device to render the latter operative to retard the closing of the door when the same is released. For double acting doors each cam member 105 may have two faces one or other of which becomes operative according to the direction of opening of the door.

Figure 1 of the accompanying drawings represents a vertical section through a 110 door closing and check device constructed

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in accordance with this invention and suitable for a double acting swing door, showing the double cam in side elevation, the parts being in the positions they 5 assume when the door is closed.

Figure 2 is an end view of the shoe or

casing housing the mechanism.

Figure 3 is a horizontal section through the lower arm of the shoe or casing, with 10 the top cam in plan, showing the roller of the check device engaging the same.

Figure 4 represents a perspective view

of the double cam device.

Referring to the drawings, the lower 15 inner corner of the door 1 is fitted with an L-shaped metal shoe 2 comprising vertical and horizontal channel portions, and this shoe contains not only springs 3 for automatically closing the door, but 20 also a fluid check device which delays or retards the closing movement. The fluid check device is separate from the springs 3 and is disposed within a housing 4 in the vertical arm of the shoe 2, whilst the 25 springs 3, which are of the coiled compression type, are contained within a housing 5 in the horizontal arm of the said shoe. The check device and the said springs 3 are respectively controlled by cams 6 and 30 7 disposed at the corner of the shoe 2 and rigidly carried by a vertical pivot-pin 8, the latter having a square lower end 8a and being fixed against rotation by a suitable floor plate or socket 9. The upper 35 end 8<sup>5</sup> of the pivot pin engages a bearing in an extension of the spring housing 5. The two cams 6 and 7 and the vertical pivot-pin 8 are formed as a single integral or rigid unit, the one cam being disposed 40 below the other, the lower cam 7 being arranged to control the springs 3 and comprising a substantially drum-shaped eccentric boss cut away at one side, at 7°, to provide a substantially flat or slightly 45 recessed surface, which is opposed to the springs 3 when the door is in a closed position, each end of the said flat portion merging into an eccentrically curved vertical cam face. The springs 3 are 50 arranged horizontally, as shown, bearing at one end against rigid abutments 10 and 11, the latter being adjustable, whilst they bear at their other end against a movable part 12 carrying a pair of hori-55 zontally-spaced rollers 13 which engage the lower cam member 7 normally fitting against the flat part 7° of the latter, one or other of the rollers 13, however, moving over one or other of the two curved 60 cam faces of the said lower cam member, when the door 1 is being opened, and so compressing the springs 3, according to the direction of movement of the door.

The upper cam member 6 consists of a 65 horizontal disc integral with or fixed to

the lower cam 7 and disposed immediately beneath the fluid check device in the housing 4, the top face of the said upper cam comprising two curved surfaces, extending upwardly from a substantially flat portion and providing a V-sectioned up-70 standing rib or peak 6" radial to the centre of the pivot-pin 8. The two cam surfaces of the said upper cam 6 are adapted to be engaged by a roller 14 upon the under-75 side of a cylinder or piston casing 15 which forms part of the check-device, the roller 14 resting upon the peak 6<sup>n</sup> of the cam when the door is closed and moving down over either cam surface when the door is opened, according to the direction of the opening. The cylinder or piston casing 15 of the check device is externally of a square section, so that it fits between the sides of the vertical arm of the shoe 2 and is prevented from turning, being, however, capable of sliding freely between the said sides within its housing in a vertical direction. The said cylinder or piston casing, which is partly filled with oil, houses a closely-fitting piston 16 carried by a rod 17 passing up through the upper end of the cylinder or piston casing 15, the said upper end of the latter being screwthreaded and closed by a gland nut 18 which extends around and forms a guide for the projecting piston stem. The upper end of the piston stem 17 terminates in a disc or head 17° which is kept pressed up against an adjustable 100 abutment 19 by a spring 20 surrounding the piston stem, the top of the spring 20 bearing against the disc or head 17° and the lower end of the said spring engaging the aforesaid gland nut 18 of the cylinder. 105 The arrangement is such that the opening and closing of the door 1 causes the roller 14 at the lower end of the cylinder or piston casing (which moves with the door) to travel over one of the inclined surfaces 110 of the cam 6, the piston casing being thus raised and lowered and causing a relative movement of the piston 16, since the piston stem 17 is always maintained by the spring 20 up against the abutment 115 19. The piston 16 is provided with a oneway ball valve 21 which allows oil to pass freely from the top of the piston to the underside of the latter, as the cylinder or piston casing 15 moves down, and the 120 piston 16 moves (in a relative sense) to the top of its casing; whilst when the cylinder or piston casing 15 moves upwards and the piston 16 passes back to the lower part of the cylinder, the oil is caused to be forced 125 through a restricted passage 22 in the piston, thus giving a retarding action.

When the door 1 is closed the closing springs 3 are inactive, the roller 13 of the said springs engaging the flat part 7° of 130

the lower cam, whilst the cylinder or piston casing 15 of the check device is supported by its roller 14 upon the peak 6a of the upper cam 6. When the door is 5 opened in either direction the springs 3 and check device turn with the door, and one of the rollers 13 of the closing springs rides over one of the curved eccentric faces of the lower cam 7, so that the said 10 springs 3 are compressed. At the same time, the roller 14 of the check device rides down from the peak of the upper cam 6, so that the check cylinder or piston casing 15 is lowered relatively to the 15 piston 16 which remains stationary. The oil, therefore, passes to the underside of the piston 16 through the one-way valve 21. When the door is released the springs 3 expand, the roller 13 of the said 20 springs co-operating with the lower cam , so that the door is automatically closed. During this closing movement the cylinder roller 14 is caused to ride up towards the peak 6° of the top cam 6, thus raising 25 the cylinder 15 and causing the piston 16 to pass towards the lower end of the latter, the oil below the piston 16 being then expelled, as stated, through the restricted passage 22, thus retarding the closing of the door. The size of the 30 closing of the door. The size of the restricted passage 22 may be gradually lessened by a tapering pin or needle 23 carried by the bottom of the cylinder 15, so that the retarding action is gradually 35 increased as the door approaches its closed position. A relief valve, consisting of a spring-pressed ball 24, may be provided in the piston, this valve opening only if undue pressure is used to close the door, 40 thereby preventing damage to the mechanism.

When the door 1 is opened and closed in the opposite direction the rollers 13 and 14 of the springs and check device ride 45 over the other faces of their respective cams, the action during the opening and closing being the same as above described. In either case the action of the check device is quite separate from that of the following springs. The top abutment 19 for the piston stem 17 may screw into a part 25 extending between the sides of the shoe, and by adjusting the said abutment the side of the shoe, and by adjusting the said abutment to the said abutment ment the relative positions of the piston 55 16 and cylinder 15 at any instant during the closing of the door may be varied, thus varying the extent of the closing of the restricted passage 22 by the taper pin 23 and the extent of the retarding action.

The gland nut 18 which closes the top of the piston casing or cylinder 15 may comprise. as shown, an externally-threaded cup-shaped lower part, the bottom of the cup having a central 65 circular hole for engaging closely around

the stem 17 of the piston, the said piston stem also passing through a packing disc 26 of leather or other material in the upper art of the cup. This packing disc may be suported by a plate 27 resting on 70 an annular internal shoulder near the top of the cup member, which also carries a top pressure member 28 for screwing down on to, and compressing, the packing material. The bottom of the cup-shaped gland nut 18 is spaced vertically from the packing material 26 and may be formed with drainage holes 29, the arrangement being such that any oil which finds its way past the bottom of the cup member is intercepted by the packing and flows back into the cylinder through the drainage holes.

Instead of the mechanism being disposed at the bottom inner corner of the door it may be housed within a shoe adapted for fitting over the top inner corner of the door, the arrangement, so far as the double cam member and the check device is concerned, being inverted. Thus, the double cam member, shaped as previously described, would be formed as a part of the top pivot, the cam for operating the check being, in this case at the bottom, with the peak of the cam presented downwards and engaging a roller on the upper end of the piston stem, instead of on the cylinder. The latter, on the other hand, could rest on an adjustable abutment, so that the height of the 100 cylinder, and the extent to which the restricted passage or orifice may be engaged by the taper pin, may be varied. When the door is opened the roller on the pistor stem would in this arrangement. piston stem would, in this arrangement, 105 ride up the cam surface, the piston being moved up within the cylinder by a spring surrounding the piston stem, the oil then entering below the piston, the movement being reversed when the door is being 110 closed by the spring, so that the oil is forced through the restricted passage. The closing springs would be housed in the top horizontal arm of the shoe, being controlled by a cam as previously 115

described. The invention may be applied to single action doors, that is to doors opening in one direction only, in the same way, the mechanism being arranged either at the 120 top or bottom inner corner of the door, the sole difference being that each cam member would be provided with a single cam face only. The pivot pin by which the cams are carried may, however, be 125 offset from the vertical central plane of the door, the shoe being shaped accordingly.

Having now particularly described and ascertained the nature of our said inven- 130

tion and in what manner the same is to be performed, we declare that what we claim is:—

1. Door closing and checking mech-5 anism comprising a shoe or casing adapted to be mounted upon a door, a double cam member mounted within the shoe or casing and adapted to be held stationary relatively to the floor or door frame, a clos-10 ing spring or springs mounted upon or within the shoe or casing so as to move with the door and co-operating with one cam of the double cam member, and a fluid check device mounted upon or in 15 the shoe or casing and co-operating with the other cam of the double cam member in order to be rendered operative, during the opening of the door, for checking the closing movement of the door under the 20 influence of the spring or springs.

2. Closing and checking mechanism for doors, as claimed in claim 1, wherein the double cam comprises a face cam with an upwardly or forwardly presented operating face, and a peripheral cam having an operating periphery which is presented

laterally.

3. Closing and checking mechanism for doors, as claimed in claim 2, wherein the 30 two cams are fixed to, or formed integral with, a common spindle adapted to form a stationary pivot about which the door may turn.

4. Closing and checking mechanism for 35 doors, as claimed in any one of the preceding claims, wherein the door closing spring or springs and the check device are disposed at right-angles to one another.

40 5. Closing and checking mechanism for doors, as claimed in claim 2, wherein the

peripheral cam is arranged to act upon the door closing spring or springs, so that the latter is compressed when the door is opened, while the face cam acts on the 45 check device to render the latter operative to retard the closing of the door when the same is released.

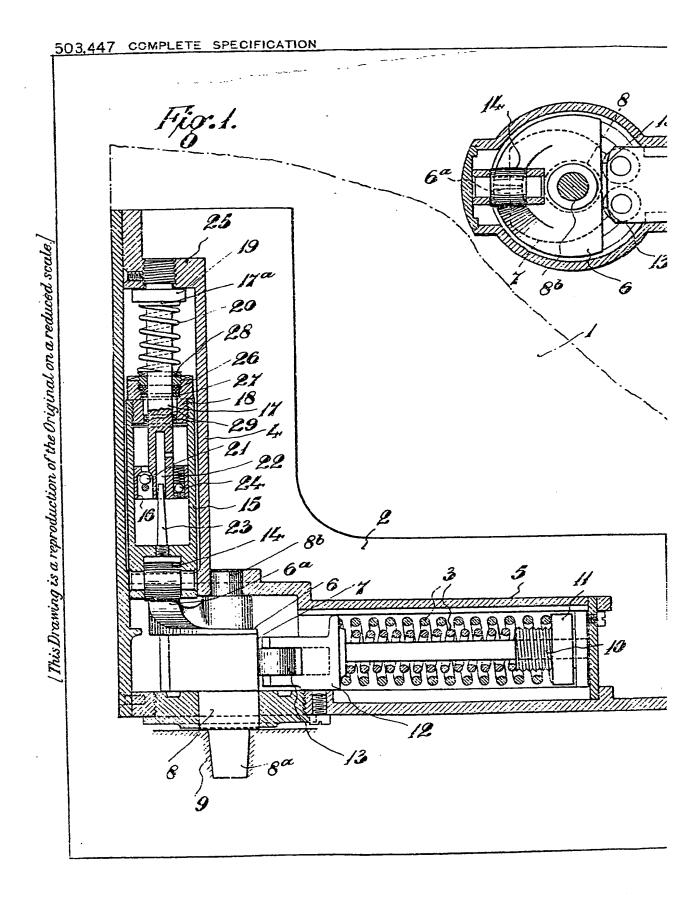
6. Closing and checking mechanism for doors, as claimed in any one of the pre-50 ceding claims, wherein the door closing spring or springs and the check device are housed within an L-shaped shoe or attachment part, the horizontal arm of the latter forming a housing for the door 55 closing spring or springs, so that they may be compressed by the one cam, and the vertical arm of the shoe or attachment part forming a housing for the check device which co-operates with the other 60

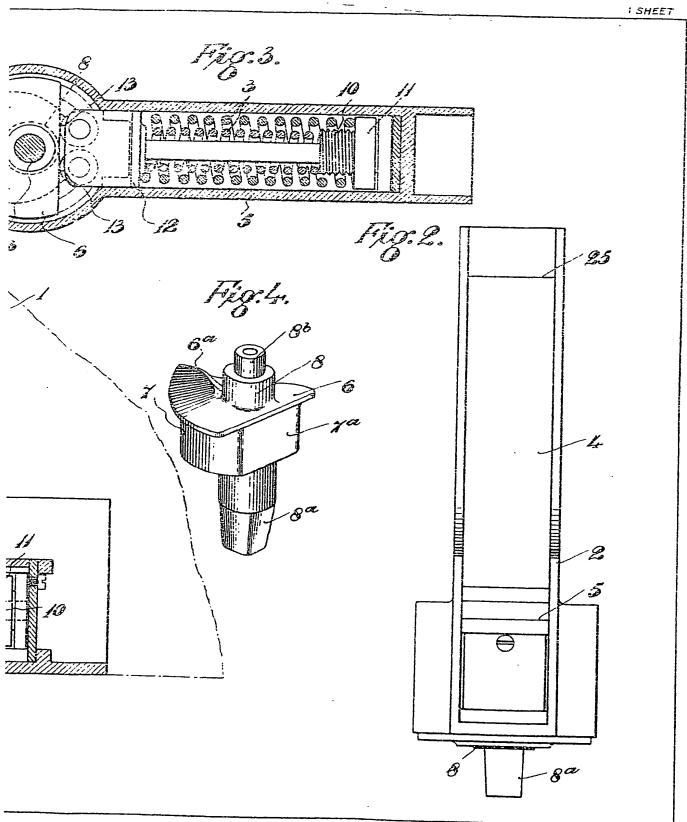
7. Closing and checking mechanism for doors, as claimed in claim 5, wherein the check device comprises a vertically-movable cylinder or casing containing a 65 piston and having a roller at its end for engaging the face cam member, the said cylinder or piston casing being permitted by the latter to move vertically when the door is opened to allow oil to pass the 70 piston, the oil being forced through a restricted aperture in the latter during the closing of the door.

8. Closing and checking mechanism for doors, substantially as herein described 75 with reference to the accompanying draw-

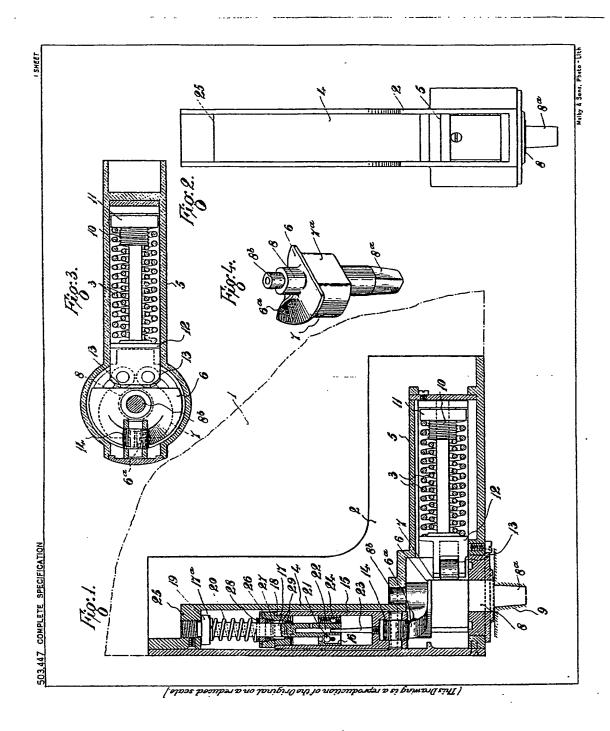
Dated this 16th day of December, 1938. H. N. & W. S. SKERRETT, 24. Temple Row, Birmingham, 2, and 38—90, Chancery Lane, London, W.C.2, Agents for Applicants.

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